

UNWARRANTED SOAK DEVIATION CS = 2.0

SAMPLE TEMP TEST

EZ-ZONE PM - Profile 1 STEPS 1-10 Follow the row for step type and enter your settings in yellow boxes																
Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes Seconds										
1		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-2	0-9999	oFF/on /none	oFF/on /none	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
	Unused Step															
	Soak															
	Wait-for-Event															
	Wait-for-Process															
	Wait-for-Both															
	Jump Loop															
	End															
	Wait-for-Time															
	Time	-70			0	0	0	-	-	-	-	-	-	-	-	-
Purpose for this step:																
2		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-3	0-9999	oFF/on /none	oFF/on /none	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
	Unused Step															
	Soak				0	30	0	-	-	-	-	-	-	-	-	-
	Wait-for-Event															
	Wait-for-Process															
	Wait-for-Both															
	Jump Loop															
	End															
	Wait-for-Time															
	Time															
Purpose for this step:																

SAMPLE TEMP TEST

UNGUARANTEED SOAM DEVIATION CS = 2.0

EZ-ZONE PM - Profile 1 STEPS 1-10

Follow the row for step type and enter your settings in yellow boxes

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2	
					Hours	Minutes	Seconds											
3	circle one	Unused Step	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-2	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on		
		Soak																
		Wait-for-Event																
		Wait-for-Process																
		Wait-for-Both																
		Jump Loop																
		End																
		Wait-for-Time																
		Time	150	-	0	0	0	-	-	-	-	-	-	-	-	-	-	
		Rate		Rate per min ^^^^>														
		Purpose for this step:																

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate			Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds										
4	circle one	Unused Step	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-3	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on	
		Soak	-	-	0	30	0	-	-	-	-	-	-	-	-	-	
		Wait-for-Event															
		Wait-for-Process															
		Wait-for-Both															
		Jump Loop															
		End															
		Wait-for-Time															
		Time															
		Rate															

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EZ-ZONE PM - Profile 1 STEPS 1-10

Follow the row for step type and enter your settings in yellow boxes

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds									
5		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-2	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step														
	SOAKH	Soak														
	WUE	Wait-for-Event														
	WUPP	Wait-for-Process														
	WUBO	Wait-for-Both														
	WJL	Jump Loop														
	WED	End														
	WLOC	Wait-for-Time														
	WTL	Time	-55		0	0	0	-	-	-	-	-	-	-	-	-
	WATE	Rate	Rate per min >>>>>													

Purpose for this step:

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes	Seconds									
6		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-3	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
	USEP	Unused Step														
	SOAKH	Soak			2	0	0	-	-	-	-	-	-	-	-	-
	WUE	Wait-for-Event														
	WUPP	Wait-for-Process														
	WUBO	Wait-for-Both														
	WJL	Jump Loop														
	WED	End														
	WLOC	Wait-for-Time														
	WTL	Time														
	WATE	Rate	Rate per min >>>>>													

Purpose for this step:

SAMPLE TEMP TEST

UNGUARANTEED SOAP DEVIATION C.S. = 2.0

EZ-ZONE PM - Profile 1 STEPS 1-10 Follow the row for step type and enter your settings in yellow boxes

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes Seconds										
7	circle one	Unused Step	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-2	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
		Soak														
		Wait-for-Event														
		Wait-for-Process														
		Wait-for-Both														
		Jump Loop														
		End														
		Wait-for-Time														
		Time	125		0	0	0									
		Rate			Rate per min >>>>>											

Purpose for this step:

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes Seconds										
8	circle one	Unused Step	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-3	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
		Soak														
		Wait-for-Event														
		Wait-for-Process														
		Wait-for-Both														
		Jump Loop														
		End														
		Wait-for-Time														
		Time														
		Rate			Rate per min >>>>>											

Purpose for this step:

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UNGUARANTEED SOAK DEVIATION C.S. = 2.0

EZ-ZONE PM - Profile 1 STEPS 1-10 Follow the row for step type and enter your settings in yellow boxes

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes Seconds										
9		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59 0-59		1-2	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
		Unused Step														
		Soak														
		Wait-for-Event														
		Wait-for-Process														
		Wait-for-Both														
		Jump Loop														
		End														
		Wait-for-Time														
		Time														
		Rate														
Purpose for this step:																

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes Seconds										
10		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59 0-59		1-3	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
		Unused Step														
		Soak														
		Wait-for-Event														
		Wait-for-Process														
		Wait-for-Both														
		Jump Loop														
		End														
		Wait-for-Time														
		Time														
		Rate														
Purpose for this step:																

SAMPLE TEMP TEST

GUARANTEED SOAK DEURATION CS = 2.0

EZ-ZONE PM - Profile 2 STEPS 11 + 12 Follow the row for step type and enter your settings in yellow boxes

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes Seconds										
11	circle one	Unused Step	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-2	0-9999	oFF/on /none	oFF/on /none	1 or 2	-1999 to 9999	USER/ Hold/ oFF	oFF/ on	oFF/ on
		Soak	-	-	0	30	0	-	-	-	-	-	-	-	-	-
		Wait-for-Event														
		Wait-for-Process														
		Wait-for-Both														
		Jump Loop														
		End														
		Wait-for-Time														
		Time														
		Rate														
		Rate per min														

Purpose for this step:

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes Seconds										
12	circle one	Unused Step	-1999 to 9999	-1999 to 9999	0-99	0-59	0-59	1-3	0-9999	oFF/on /none	oFF/on /none	1 or 2	-1999 to 9999	USER/ Hold/ oFF	oFF/ on	oFF/ on
		Soak														
		Wait-for-Event														
		Wait-for-Process														
		Wait-for-Both														
		Jump Loop														
		End														
		Wait-for-Time														
		Time														
		Rate														
		Rate per min														

Purpose for this step:

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Follow the row for step type and enter your settings in yellow boxes

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes Seconds										
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59 0-59		1-2	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
	U5EP	Unused Step														
	Soak	Soak														
	Wait-for-Event	Wait-for-Event														
	Wait-for-Process	Wait-for-Process														
	Wait-for-Both	Wait-for-Both														
	Jump Loop	Jump Loop														
	End	End														
	Wait-for-Time	Wait-for-Time														
	Time	Time														
	Rate	Rate														
			Rate per min >>>>>													

Purpose for this step:

Step	Step Type Abbrev.	Step Type	Target SP 1	Target SP 2	Time or Rate		Day of Week	Jump Step	Jump Count	Wait Event 1	Wait Event 2	Wait Process Instance	Wait Proc 1	End Type	Event 1	Event 2
					Hours	Minutes Seconds										
		circle one	-1999 to 9999	-1999 to 9999	0-99	0-59 0-59		1-3	0-9999	oFF/on /nonE	oFF/on /nonE	1 or 2	-1999 to 9999	USER/ HoLd/ oFF	oFF/ on	oFF/ on
	U5EP	Unused Step														
	Soak	Soak														
	Wait-for-Event	Wait-for-Event														
	Wait-for-Process	Wait-for-Process														
	Wait-for-Both	Wait-for-Both														
	Jump Loop	Jump Loop														
	End	End														
	Wait-for-Time	Wait-for-Time														
	Time	Time														
	Rate	Rate														
			Rate per min >>>>>													

Purpose for this step: